



Efficient degradation of sulfamethazine in a silicified microscale zero-valent iron activated persulfate process

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ABSTRACT

Microscale zero-valent iron (mZVI) is used as a catalyst for peroxide activation and, has attracted considerable attention for the degradation of organic contaminants. However, surface inherent oxide films impedes electron transfer in mZVI and decrease its activation efficiency. Herein, the mZVI surface was modified by sodium disilicate (Si-mZVI^{bm}) using a mechanical ball-milling approach. The mechanochemically silicified mZVI enhanced the sulfamethazine removal rate by 2.9–23.8 fold in relation to unmodified ZVI; this rate increased with the Si/Fe molar ratio (0–8%). Reactive intermediates, including radicals and non-radicals, were efficiently generated via peroxydisulfate (PDS) activation over Si-mZVI^{bm} both SO₄²⁻ and Fe(IV) contributed toward sulfamethazine removal. The excellent performance of PDS activation over Si-mZVI^{bm} particles was attributed to the continuous generation of ferrous ions, which was due to the accelerated iron release and more effective Fe³⁺/Fe²⁺ cycles in the Si-mZVI^{bm}/PDS system after silicification.

1. Introduction

The presence of pharmaceutical residues, especially antibiotics, in the ecosystem is considered a crucial global environmental concern. Sulfamethazine (SMT), which is a typical sulfonamide antibiotic, is extensively used in human and veterinary medicine [1,2]. However, this drug is mostly released into the environment; thus, it is frequently detected in various environmental media [3,4]. Additionally, the presence of antibiotics promotes the dissemination of antibiotic resistant genes and reduces the resistance to bacterial pathogens, thereby posing a significant threat to the ecosystem and human health [4,5]. Therefore, it is crucial to exploit an efficient technology to remediate these issues.

Chemical oxidation utilizing activated peroxydisulfate (PDS; S₂O₈²⁻) is a promising method for the removal of bio-recalcitrant organic contaminants. Generally, PDS can be activated by the cleavage of the peroxide bond, generating strong reactive intermediates, such as sulfate radicals (SO₄²⁻), hydroxyl radicals (•OH), superoxide radicals (O₂^{•-}), and high-valent iron species (Fe(IV)) [6–9]. Additionally, iron-based materials, in particular zero-valent iron (ZVI), have been used for PDS

activation owing to their high activation efficiency, low cost, and environmental friendliness [10–12]. ZVI can continuously replenish Fe²⁺ ions to activate PDS, and it can directly transfer electrons to PDS for the generation of SO₄²⁻. ZVI can also regenerate Fe²⁺ from Fe³⁺ formed through PDS activation [13–15]. Unfortunately, an intrinsic passivation layer may be formed during the storage and use of ZVI, restricting electron transfer and Fe²⁺ regeneration. The PDS activation efficiency and longevity of ZVI further decrease with the accumulation of passive oxides on the ZVI surface.

Various methods to enhanced the ZVI activity have been reported, which include removing, destroying, and replacing the passive oxide layer by chemical and/or physical processes. ZVI activity was enhanced by removing the oxide layer through acid washing and re-reduction; however, its recovery activity rapidly decreased again with the regeneration of the iron oxide layer [16–18]. Replacing iron oxides with iron sulfide or iron phosphate has recently been considered a promising alternative. The formation of the resulting sulfur- and phosphorus-containing oxide layer, increases the electron conductivity, selectivity, and depassivation efficiency of the iron surface [19–21].

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These approaches can improve the reactivity of ZVI; however, its application is limited by the associated high cost and pollution potential. Therefore, it is crucial to develop methods based on low-cost and sustainable (i.e., “green”) processes.

Mechanochemical surface functionalization has emerged as one of the most promising, cost-effective, and environmentally friendly method for preparing high-activity ZVI-based materials (such as sulfidated ZVI, bimetallic ZVI, and Fe-C composites) [22–24]. The mechanical force during the milling process can deform the ZVI shape, fracture the oxide layer, and expose the iron core. Consequently, ball-milled ZVI ($m\text{ZVI}^{\text{bm}}$) is considered to be more effective for PDS activation than bare ZVI. Additionally, mechanochemical functionalization is used for surface modification because different materials will undergo a solid-solid reaction, thereby yielding novel characteristics to the product [25,26]. For decades, dissolved silicate has been used as a non-toxic and eco-friendly iron corrosion inhibitor and ligand [27,28]. Silicate can easily cover the film surface of iron/iron oxides; thus, the formed inhibition film can affect the iron oxide reactivity. Previous studies indicated that silicate inhibition films could affect the activity of iron catalysts toward the H_2O_2 -based oxidation process by inhibiting H_2O_2 decomposition and lowering H_2O_2 utilization efficiency [29]. Conversely, silicate inhibition films efficiently catalyst the decomposition of ozone and inhibit the excessive corrosion of iron [30]. We recently reported that silicate can act as a ligand to modify the dissolution and redox properties of iron, thereby enhancing the removal of organic pollutants [31,32]. Accordingly, silicate compounds and their preparation methods have disparate effects on the activity of iron-based catalysts reactivity. Additionally, understanding the structure reactivity relationship of the silicate-coated iron oxides surface is crucial to optimize and design iron-based catalysts. To the best of our knowledge, the applicability of modified ZVI by mechanical silicification as a catalyst for PDS activation has not been verified, and the underlying mechanisms of silicification in the PDS activation have not been explored.

In this study, microscale ZVI particles containing silicate compounds ($\text{Si-}\text{mZVI}^{\text{bm}}$) were synthesized by ball milling ZVI and disilicate powders under dry conditions. Additionally, the effects of the mechanical silicification treatment on the structural changes and the SMT degradation efficiency of the $\text{Si-}\text{mZVI}^{\text{bm}}$ catalyst were investigated by the activated PDS oxidation process. We interestingly found the mechanical silicification of mZVI facilitated the activation of PDS by efficient electron transfer and $\text{Fe}^{3+}/\text{Fe}^{2+}$ cycles. We believe that this work will help in understanding the effects of silicate modification on the catalytic reaction of iron-based persulfate process and will provide high-efficiency ZVI-based technologies for water remediation.

2. Materials and methods

2.1. Chemicals and materials

Sodium persulfate ($\text{Na}_2\text{S}_2\text{O}_8$) was purchased from Sinopharm Chemical Reagent Co., Ltd. Commercial mZVI powder (100 mesh, >99% purity) was purchased from Alfa-Aesar Company. Sodium disilicate ($\text{Na}_2\text{Si}_2\text{O}_5$; purity >95% purity) was purchased from Yousoo Chemical Technology Co. (China). Sulfamethazine (SMT) ($\text{C}_{12}\text{H}_{14}\text{N}_4\text{O}_2\text{S}$; 99% purity) was obtained from Aladdin Industrial Cooperation, China. Methyl phenyl sulfoxide (PMSO) and methyl phenyl sulfone (PMSO₂) were purchased from Sigma-Aldrich. All other chemicals were of analytical grade and used without further purification. Deionized water was used for all experiments.

2.2. Preparation of silicified microscale zero-valent iron

To prepare $\text{Si-}\text{mZVI}^{\text{bm}}$, mZVI and sodium disilicate powder were mixed and sealed in a jar (100 mL) with a little oxygen headspace. Milling was then performed using a planetary ball mill operated at 550 rpm for 4 h. The weight ratio of steel balls to mixed powder was 35.7:1,

and the Si/Fe molar ratio was 0.01–0.08. For comparison, commercial mZVI powder was ball-milled under the same conditions without adding sodium disilicate (denoted as mZVI^{bm}).

2.3. Batch experiment procedure

Batch experiments were performed in a 250 mL flask opened under an air atmosphere at room temperature ($20 \pm 5^\circ\text{C}$). The experiments were conducted after the addition of desired amounts of oxidant (PDS) and catalyst ($\text{Si-}\text{mZVI}^{\text{bm}}$, mZVI^{bm} , or mZVI) to a 150 mL SMT stock solution (10 mg/L) without a buffer, followed by mechanically stirring at 250 rpm. H_2SO_4 and NaOH were added to adjust the pH of the solution, if necessary. During the reaction, 1 mL of the sample was withdrawn at different intervals and immediately quenched with excess ethanol (EtOH). The reactive species were identified using different quenching agents, including EtOH, tertiary butanol (TBA), furfuryl alcohol (FFA), and trichloromethane (CHCl_3). The PMSO degradation experiment was conducted to determine the role of Fe(IV) [33]. The effects of experimental factors, such as the Si/Fe molar ratio, $\text{Si-}\text{mZVI}^{\text{bm}}$ dosage, PDS dosage, initial pH, and inorganic ions, were investigated by changing the parameters accordingly. All batch experiments were conducted in duplicate or triplicate to ensure the achievement of highly accurate results.

2.4. Analytical methods

The concentrations of SMT, PMSO, and PMSO_2 were analysed using a high-performance liquid chromatography equipped with an UV detector. SMT degradation intermediates were identified through high-performance liquid chromatography-tandem mass spectrometry (HPLC-MS); the details of this analysis are provided in the Supporting Material (SM; Tests S1–S2). The concentrations of Fe^{2+} and total iron were measured using the phenanthroline method. The radical species were determined using an electron paramagnetic resonance (EPR) instrument (Micro EPR, Bruker, Germany). Electrochemical characterization was performed using an electrochemical workstation (CHI-760E, China) with a three-electrode system. The detailed morphology, elemental composition of the materials, and competition kinetics experiment are described in the SM (Tests S3–S5).

3. Results and discussion

3.1. Promoting effect of silicification on PDS activation by mZVI^{bm}

The surface morphology and elemental composition of mZVI^{bm} and $\text{Si-}\text{mZVI}^{\text{bm}}$ were investigated through scanning electron microscopy equipped with energy dispersive X-ray (SEM-EDX). Fig. S1 shows that the shape of ZVI was broken and pressed after milling. The surface morphology became rough when disilicate was added during milling, and some irregular particles aggregated on the surface. The specific surface area of the mZVI^{bm} particles increased from 0.35 to 2.04 $\text{m}^2\text{ g}^{-1}$ after the silicification treatment (Fig. S2). Bare mZVI^{bm} was free of silicon (Fig. S3) and $\text{Si-}\text{mZVI}^{\text{bm}}$ contained Fe, Si, and O (Fig. 1(a–d)), suggesting that Si was introduced during the silicification treatment. X-ray diffraction (XRD) patterns did not show peaks for any new silicon-bearing compounds (Fig. S4), indicating that silicon content or crystallinity degree was low. The X-ray photoelectron spectroscopy (XPS) revealed that silicon was only present on the surface of $\text{Si-}\text{mZVI}^{\text{bm}}$ (Fig. 1(e) and S5(a)). The silicon peak in the XPS spectra of $\text{Si-}\text{mZVI}^{\text{bm}}$ continued to exist with the increase in etching time (Fig. S5(b)), further confirming that silicon was loaded on the surface of $\text{Si-}\text{mZVI}^{\text{bm}}$. Moreover, the high-resolution Si 2p and Fe 2p peaks shifted to a lower binding energy after ball milling with disilicate (Fig. S5(c)), implying that the introduction of silicon led to a change in the oxidation state on $\text{Si-}\text{mZVI}^{\text{bm}}$. Oxygen from iron oxides (530.0 eV) and iron hydroxides (531.3 eV) were detected in both the O 1 s XPS spectra of mZVI^{bm} and Si-

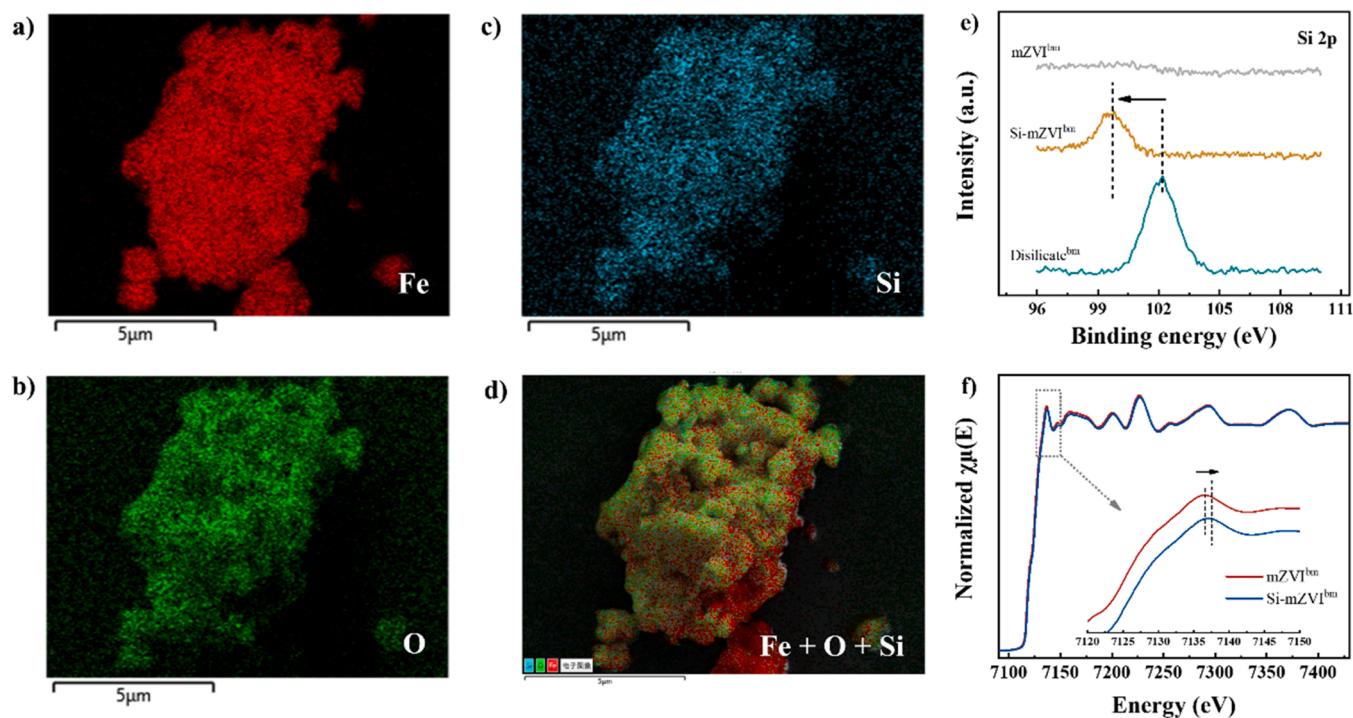


Fig. 1. Morphology and component analysis of mZVI^{bm} and Si-mZVI^{bm} with Si/Fe = 0.04. (a-d) SEM-EDX elemental mapping of Fe, Si, O, and their overlapped images. (e) High-resolution XPS Si 2p spectra of disilicate^{bm}, mZVI^{bm} and Si-mZVI^{bm}. (f) Fe K-edge X-ray absorption near-edge structure (XANES) spectra of mZVI^{bm} and Si-mZVI^{bm}. Disilicate^{bm} in (e) is pure ball-milled sodium disilicate.

mZVI^{bm} (Fig. S5(d)). Ball milling decreased the molar fractions of iron hydroxides from 70% to 60.0%, indicating the partial replacement of surface hydroxyls by silicate groups. Fourier transform infrared spectra showed the characteristic bands of Si-OH, Si-O-Si, and Fe-O-Si at approximately 1070, 638, and 470 cm⁻¹, respectively (Fig. S6), confirming the presence of Fe-O-Si bonds on the Si-mZVI^{bm} surface.

X-ray absorption fine structure spectroscopy was conducted to clarify the local atomic arrangement of mZVI^{bm} and Si-mZVI^{bm}. The X-ray absorption near-edge spectra (Fig. 1(f)) show that the maximum intensity of the Fe K-edge spectral peak of Si-mZVI^{bm} was higher than that of mZVI^{bm}. Additionally, a slight reduction in the Fe K-edge oscillation was noted for Si-mZVI^{bm} in relation to that for mZVI^{bm} (Fig. S7), confirming the structural difference in the coordination environment surrounding the Fe atoms. These abovementioned results confirmed the introduction of silicate on the Si-mZVI^{bm} surface through the mechanochemical silicification treatment of mZVI, which would inevitably affect the reactivity of mZVI.

The SMT removal efficiencies of mZVI^{bm}, Si-mZVI^{bm}, PDS, mZVI^{bm}/PDS, and Si-mZVI^{bm}/PDS were investigated. Fig. 2(a) suggest that no apparent SMT degradation was observed during the control experiments when only mZVI^{bm}, Si-mZVI^{bm}, and PDS were used. However, SMT degradation efficiency reached 17.5% and 95.2% in mZVI^{bm}/PDS and Si-mZVI^{bm}/PDS, respectively. The silicification treatment improved the SMT degradation rate of PDS activation by mZVI^{bm}, and the pseudo-first-order reaction rate constant (k_{obs} , min⁻¹) of SMT degradation increased from 0.0078 (mZVI^{bm}/PDS) to 0.089 min⁻¹ (Si-mZVI^{bm}/PDS) (Fig. S8). When the Si/Fe molar ratio increased from 1% to 8%, the promotional effect improved further (Fig. 2(b)). Impressively, for sulfonamide antibiotics removal in the iron-based persulfate activation systems, performance of Si-mZVI^{bm} surpassed the most of the reported iron-based catalysts (Table S1). Subsequently, the reusability of the Si-mZVI^{bm} activation of PDS for SMT degradation was evaluated (Fig. 2(c)). The SMT degradation efficiency in Si-mZVI^{bm}/PDS decreased slightly when Si-mZVI^{bm} was used over four cycles, whereas the SMT removal rate in Si-mZVI^{bm}/PDS remained at 68.4% under the same

reaction time. Thus, mechanical silicification is considered a promising strategy to improve the mZVI activation of PDS for SMT degradation. To better understand the enhancement in the degradation mechanism and identify the reactive species in PDS-based systems, 4% Si-mZVI^{bm} was chosen for further experiments.

3.2. Identification of reactive species involved in Si-mZVI^{bm}/PDS

Reactive species, containing radicals and non-radicals, are generated in the iron-based heterogeneous activation of PDS [15]. To identify the existence and dominant reactive species for SMT degradation in the Si-mZVI^{bm}/PDS process, EPR tests, scavenger quenching experiments, and the conversion of PMSO to PMSO₂ Si-mZVI^{bm}/PDS system were evaluated.

EPR was used with DMPO as the trapping agent to examine the free radical species. Fig. 3(a) shows that DMPO-SO₄[•] (six lines, 1:1:1:1:1:1, with hyperfine splitting constants (hfsc) of $\alpha_N = 13.2$ G and $\alpha_H = 9.6$ G) and DMPO-OH (four lines, 1:2:2:1, with hfsc of $\alpha_N = \alpha_H = 14.9$ G) signals were captured, confirming the existence of SO₄[•] and •OH radicals in the Si-mZVI^{bm}/PDS system [34,35]. Following the identification of the free radical species, scavenger quenching experiments were conducted to evaluate their contribution to the degradation. Ethanol can efficiently quench both SO₄[•] and •OH, while TBA is a more effective quenching agent for •OH [36,37]. Additionally, FFA and CHCl₃ were selected to quench ¹O₂ and O₂[•], respectively [31,38]. The slight inhibition effect of FFA and CHCl₃ on SMT degradation suggests that ¹O₂ and O₂[•]-mediated oxidation process was less responsible for SMT degradation (Fig. 3(b)). The presence of EtOH and TBA reduced the SMT removal efficiencies from 94.3% to 7.9% and 83.6%, respectively. These results demonstrated that both •OH and SO₄[•] were the reactive radical species in Si-mZVI^{bm}/PDS system, and that SO₄[•] played the dominant role, because EtOH exhibited a higher inhibition effect on SMT degradation than TBA.

The EPR and quenching test results only clarified the free radical signals; however, non-radical pathways (e.g. Fe(IV)) might exist in the Si-mZVI^{bm}/PDS system. Furthermore, DMPO-OH adducts were

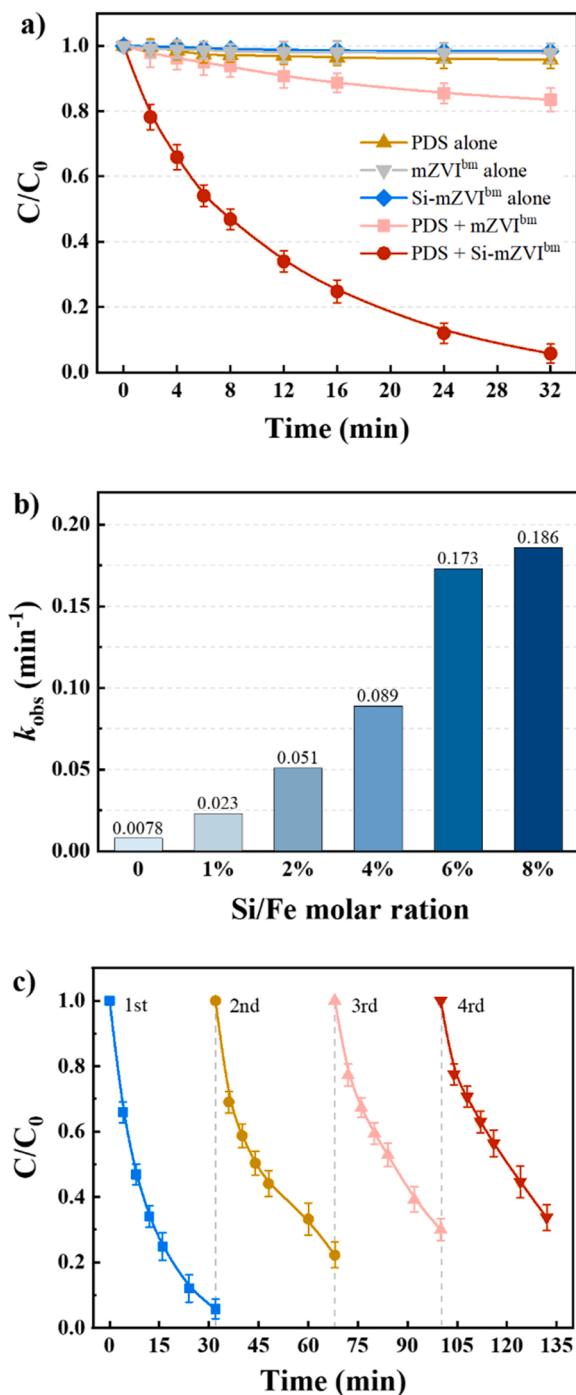


Fig. 2. (a) Removal of SMT in different systems. (b) The corresponding kinetic constants of the Si-mZVI^{bm}/PDS system under different Si/Fe molar ratios. (c) Reusability of Si-mZVI^{bm} activation of PDS in SMT degradation. Experimental conditions: 10 mg/L SMT, 0.15 g/L Si-mZVI^{bm}, and 1.5 mM PDS and initial pH 7.5.

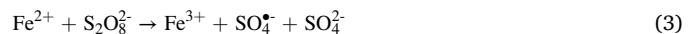
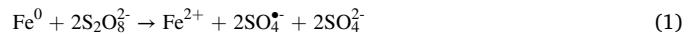
generated by the direct oxidation of Fe(IV), EtOH can quench the generated Fe(IV) [8,39], possibly leading to an over-exaggeration of the free radical contributions in the system. To elucidate the existence of Fe(IV), PMSO was chosen as the probe compound because it can selectively produce PMSO₂ through oxygen transfer with Fe(IV). As shown in Fig. 3(c), the loss of PMSO by Si-mZVI^{bm}/PDS system at an initial pH of 7.5 increased as the reaction proceeded, with PMSO₂ being formed gradually and its maximum production value reaching 67.4 μM at 32 min. Moreover, the PMSO₂ yield (that is, η(PMSO₂) = 67.2%) and the molar

ratio of PMSO₂ to PMSO depletion, was calculated to evaluate the contribution of Fe(IV) to PMSO degradation. To explore the role of Fe(IV) in the degradation of SMT, the effects of phenol and amoxicillin (Amoxi) on SMT removal were investigated. Because phenol and Amoxi contain electron-rich or thioether moieties, they are easily selectively oxidized by Fe(IV) [40], thereby weakening the SMT degradation effect of Fe(IV) in the Si-mZVI^{bm}/PDS system. As expected, SMT removal was suppressed by 41.4% and 47.9% in the presence of Amoxi and phenol, respectively (Fig. 3(d)), suggesting that Fe(IV) was produced in the Si-mZVI^{bm}/PDS system and it played a crucial role in SMT degradation.

Based on the EPR, scavenger quenching, and PMSO probe experiment results, we concluded that Fe(IV), •OH, and SO₄^{•-} were responsible for SMT degradation in the Si-mZVI^{bm}/PDS system. Competition kinetics experiment were performed using a mixed system containing nitrobenzene (NB), benzoic acid (BA), and SMT based on previous studies [39,40], to further distinguish the relative contributions of the radicals and Fe(IV) on SMT degradation. The steady-state concentrations of •OH and SO₄^{•-} were calculated to be 0.64×10^{-15} and 6.33×10^{-15} M, using the reported second-order rate constants of the •OH, and SO₄^{•-} radicals toward NB, BA and SMT (Text S5), along with the experimental results in Fig. S9. Thus, the relative contribution of •OH, SO₄^{•-} and Fe(IV) in the Si-mZVI^{bm}/PDS system was estimated to be 7%, 53%, and 40%, consistent with that observed in the quenching experiments.

3.3. Role of silicification in formation of reactive species

It has been well-documented that ZVI-based catalysed persulfate activation occurs heterogeneously via direct electron transfer from the iron core to the persulfate and homogeneously through aqueous iron species (Eqs. 1–4) [9,13,15]. Therefore, understanding the effect of the silicification treatment on the electron transfer rate and the amount of ferrous ions released from ZVI-based catalysts can reveal the formation mechanism of the reactive species in Si-mZVI^{bm}/PDS.



According to a more negative free corrosion potential corresponds to a faster electron transfer rate [22,41], the free corrosion potential of Si-mZVI^{bm} was determined as -0.830 V, which was more negative than that of mZVI^{bm} (-0.741 V) (Fig. 4(a)). Subsequently, the current densities generated by Si-mZVI^{bm} and mZVI^{bm} were calculated as 271.4 and 76.4 $\mu\text{A cm}^{-2}$, respectively. The electronic work function value for Si-mZVI^{bm} was significantly lower than that for mZVI^{bm} (Fig. S10(a)), revealing that electrons could more easily transfer through the oxide layer of Si-mZVI^{bm}. Moreover, Si-mZVI^{bm} presented a lower charge transfer resistance and more negative open circuit potential than mZVI^{bm} (Fig. S10(b) and (c)). Therefore, Si-mZVI^{bm} exhibited a higher electron transfer rate than mZVI^{bm}, suggesting that direct electron transfer from the iron core to PDS, producing SO₄^{•-}, will enhance the degradation efficiency of Si-mZVI^{bm}/PDS process. The electron transfer rate of ZVI increased after silicification, which was primarily due to an increase in the electrical potential difference within the metal that formed a galvanic cell. Additionally, silicification promoted the adsorption of H₂O on ZVI (Fig. S11). The adsorbed H₂O (as a proton source) was quickly reduced to •H by the iron core, thereby accelerating the electron transfer and generation of SO₄^{•-} (Eqs. 5–6). EPR spectroscopy confirmed that more •H were generated over Si-mZVI^{bm} when 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO) was used as a trapping agent.

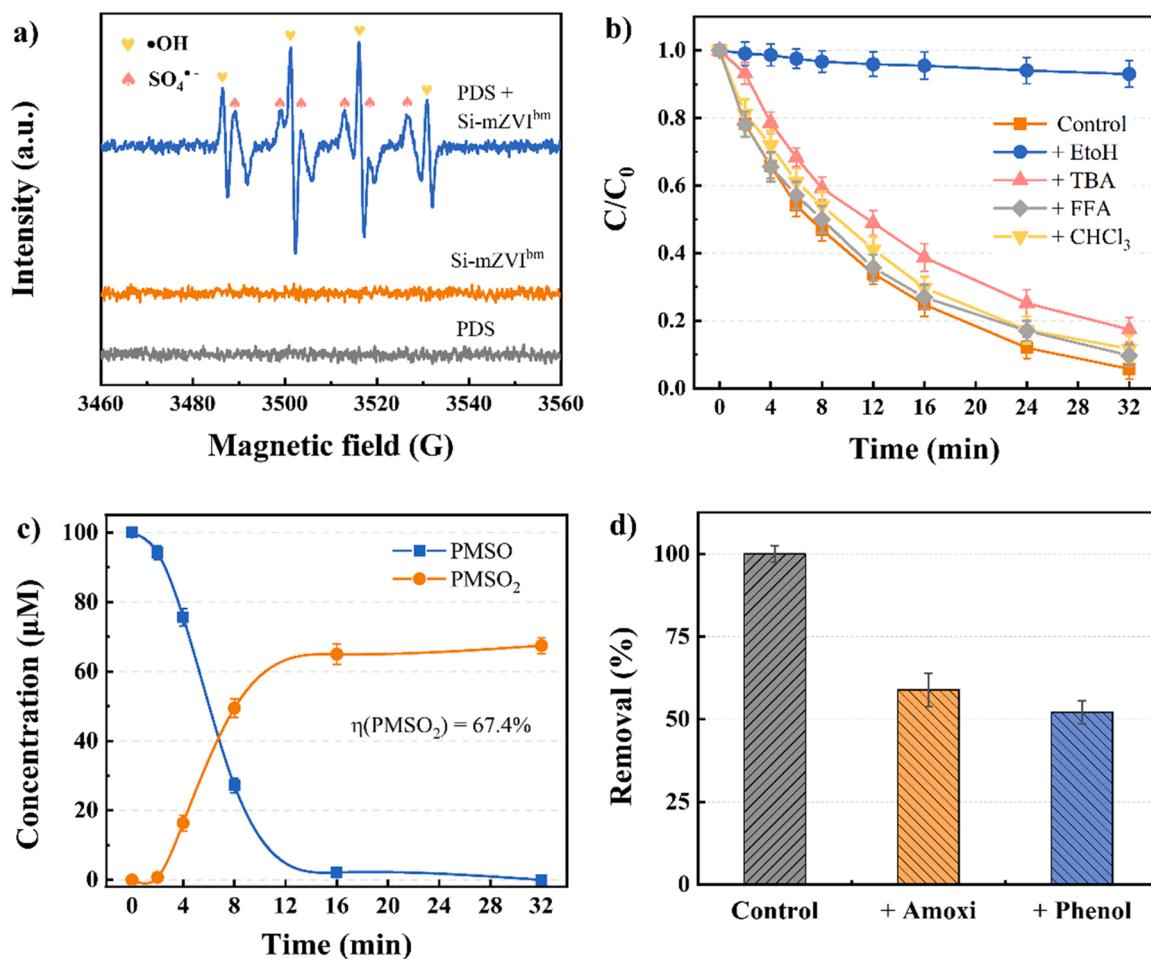


Fig. 3. (a) EPR spectra for •OH and SO₄^{•-} using DMPO as trapping agents (◆ represents the DMPO-SO₄ adduct, ♦ represents the DMPO-OH adduct). (b) SMT degradation in the presence of EtOH (100 mM), TBA (100 mM), CHCl₃ (10 mM), and FFA (10 mM). (c) PMSO depletion and PMSO₂ generation in the Si-mZVI^{bm}/PDS system. (d) Effect of phenol (0.5 mM) and Amoxi (0.5 mM) on SMT removal in the Si-mZVI^{bm}/PDS process, reaction time of 30 min. Experimental conditions: 10 mg/L SMT, 100 μM PMSO, 0.15 g/L Si-mZVI^{bm}, 0.15 g/L mZVI^{bm}, 1.5 mM PDS and initial pH 7.5.

As shown in Fig. 4(b), Si-mZVI^{bm} induced a decrease in the three-line EPR signal intensity of TEMPO more quickly than mZVI^{bm}, further validating that more •H were generated over Si-mZVI^{bm}. These results indicate that silicification promoted the transfer of electrons from the iron core to PDS or H₂O, thereby accelerating the formation of SO₄^{•-} and Fe²⁺.

Considering the important role of Fe²⁺ in the homogeneous activation of PDS, the amount of released Fe²⁺ was detected in the absence and presence of PDS. As expected, the concentration of total Fe dissolution of Si-mZVI^{bm} was higher than that of mZVI^{bm} in the absence of PDS (Fig. 4(c)), which agreed with the abovementioned corrosion potential analysis. The concentration of total iron in the presence of PDS (3.68 mg/L) was higher than that in the PDS-free (0.167 mg/L) solution, which can be attributed to the quick decrease in solution pH after the addition of PDS (Fig. S12), thus boosting the Fe dissolution [42]. It is noted that the Fe²⁺ concentration in Si-mZVI^{bm}/PDS system was significantly higher than that in mZVI^{bm}/PDS system, which could result from the quick corrosion of Fe⁰ and more efficient redox cycles of Fe³⁺/Fe²⁺ in Si-mZVI^{bm}/PDS system. Moreover, when 2,2-bipyridine (BPY) was introduced as a quenching agent for Fe²⁺, SMT degradation was significantly suppressed (Fig. S13). These phenomena confirm that SMT degradation was related to the homogeneous Fe²⁺ and subsequent activation of PDS in the system.

In addition to silicification and supplied H⁺, oxygen can promote Fe²⁺ production through the accelerated corrosion of Fe⁰ (Eq. 7), and the generated Fe²⁺ could be released to the solution or absorbed on the

ZVI surface [43–45]. More Fe²⁺ can be bound on the surface of Si-mZVI^{bm} due to the complexing effect of silicate on ferrous ions [32]. This is evidenced by the UV-vis spectra recorded in the presence of 1,10-phenanthroline (Fig. 4(d)) where a significant characteristic phenanthroline-Fe²⁺ peak at 510 nm appeared in the unfiltered Si-mZVI^{bm}/PDS, whereas the peak almost completely disappeared in the filtered reaction suspension. Previous studies suggested that ferrous ions bound on the iron oxide surface can chemically reduce dioxygen molecules to produce superoxide radicals (O₂[•]) [46–48]. The redox potential of the Fe²⁺/Fe³⁺ couple decreased when ferrous iron was coordinated by disilicate ions [31,49], thus providing an enhanced reducing capability for the ferrous ions to activate the dioxygen and lead to the generation of O₂[•] (Eqs. 8–9). The abovementioned mechanism was verified by EPR analysis (Fig. 4(e)), where stronger typical signals of the DMPO-O₂[•] adducts were observed in the Si-mZVI^{bm}/PDS system, thereby confirming that silicification promoted the generation of O₂[•]. The generation of O₂[•] might accelerate the redox cycles of Fe³⁺/Fe²⁺ because O₂[•] can reduce ferric ions into ferrous ions (Eq. 10) ($k = 5 \times 10^7 \text{ M}^{-1} \text{ s}^{-1}$ for O₂[•]) [48]. Besides the reduction of ferric ions by O₂[•] and Fe⁰, •H can also promote the regeneration of ferrous ions (Eqs. 11–12) [36,50]. These results could explain the long-lasting Fe²⁺ generation, which reacts with PDS to generate Fe(IV) or radicals (Eqs. 2–3).



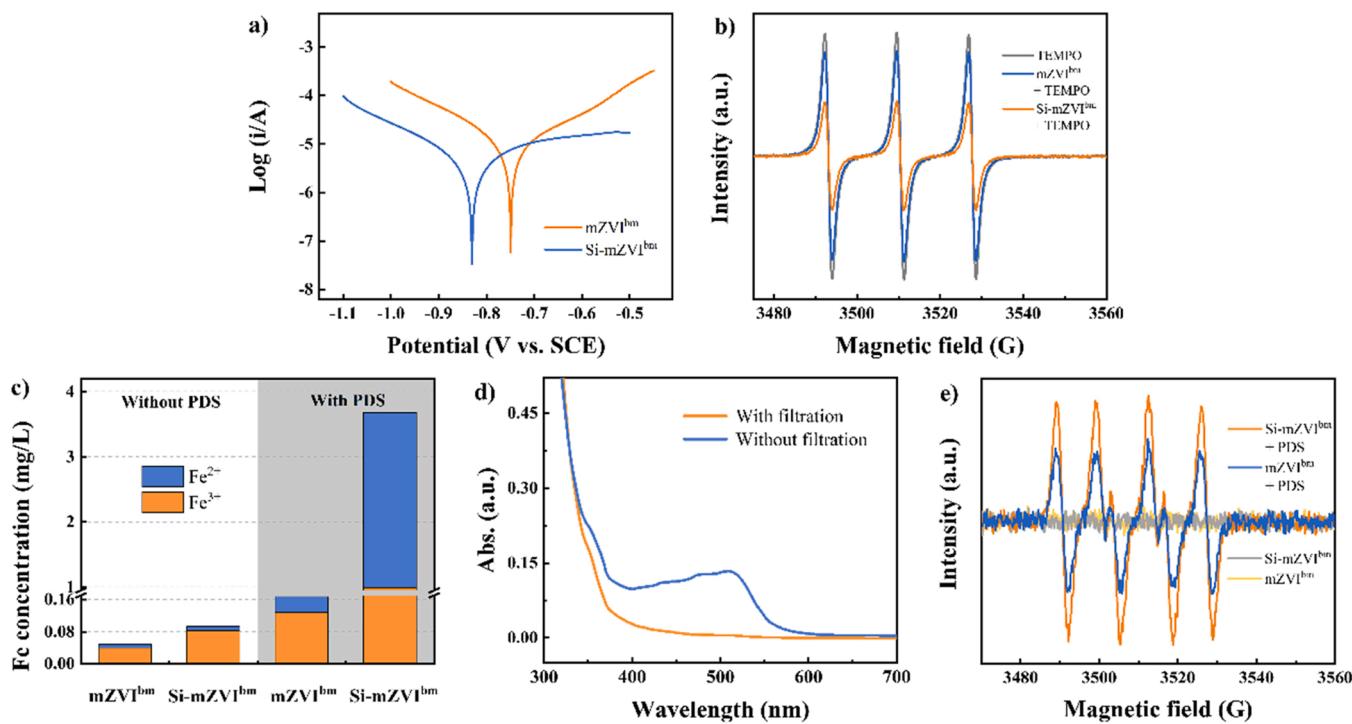
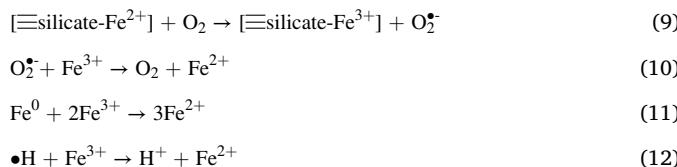


Fig. 4. (a) The Tafel profiles and (b) EPR spectra obtained from 25 mM TEMPO for 0 min, 25 mM TEMPO + 0.15 mg/mL mZVI^{bm} for 10 min, and 25 mM TEMPO + 0.1 mg mL⁻¹ Si-mZVI^{bm} for 10 min (c) The release of iron ions at different system. Experimental conditions: 10 mg/L SMT, 0.15 g/L Si-mZVI^{bm}, 1.5 mM PDS and initial pH 7.5. (d) UV-vis spectra of Si-mZVI^{bm}/PDS suspension and filtrate in the presence of phenanthroline. (e) EPR spectra for superoxide anion radical using DMPO as trapping agents.



3.4. Facilitation mechanism of silicification in the PDS activation process

SO₄^{•-}, Fe(IV), and •OH were confirmed as the main reactive species for SMT removal in the Si-mZVI^{bm}/PDS system. Fig. 5 depicts the proposed facilitation mechanism for PDS activation and reactive species generation through the silicification treatment. The reactivity of ZVI-based catalysts is derived from the release of ferrous ions and its electron transfer capacity [6,12]. Unfortunately, the inherent passive iron oxide shell layer of bare ZVI limits the Fe²⁺ release through corrosion and inhibits electron transfer from the iron core to external, accounting for its low catalytic degradation performance.

Mechanical silicification of mZVI can significantly enhance the electron transfer capacity, and improve the efficiency of the activated PDS to produce SO₄^{•-} and Fe²⁺ by one-electron transfer (Stage I). Surface-bonded Fe²⁺ ($\equiv\text{Fe}^{2+}$) and •H are efficiently generated due to the galvanic corrosion of Si-mZVI^{bm} with the synergistic effect of the silicate-coated cathode, which further promotes the generation of SO₄^{•-} (Stage II). Concurrently, •OH may be generated through the oxidation of OH⁻ or H₂O by SO₄^{•-}. The aqueous Fe²⁺ activates PDS to undergo a heterolytic O-O bond cleavage resulting in the formation of Fe(IV) (Stage III). The Fe²⁺ and Fe^{IV}=O are transformed into Fe³⁺ [39,51], and thus, a part of Fe³⁺ would be reduced into Fe²⁺ by Fe⁰, •H, and •O₂ (Stage IV). The rapid iron core oxidation and more efficient redox cycles of Fe³⁺/Fe²⁺ contribute to sufficient solid/aqueous Fe²⁺ in the Si-mZVI^{bm}/PDS system, thereby resulting in the continuous production of

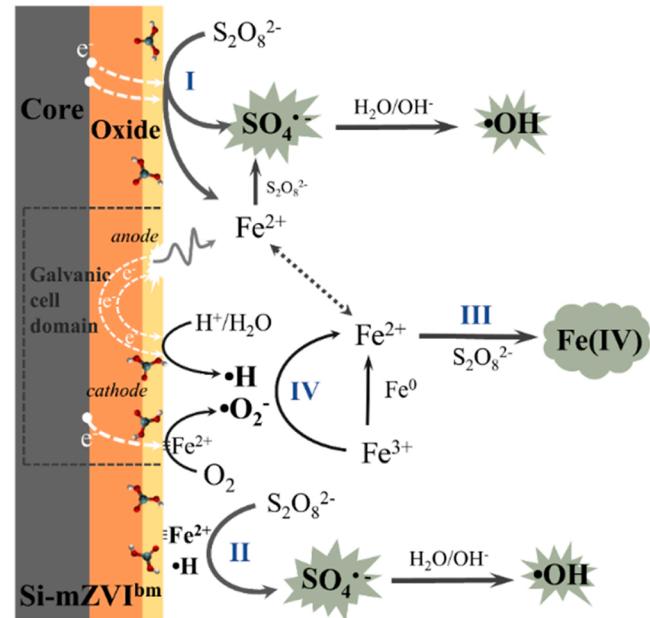


Fig. 5. A schematic of reaction mechanism PDS activation and reactive species generation in Si-mZVI^{bm}/PDS system.

active species.

The SEM analysis showed that only a few fragments were deposited on the surface of reacted mZVI^{bm}, and the reacted Si-mZVI^{bm} was covered with many small particles, some of which were irregularly clustered together (Fig. 6(a) and (b)). Meanwhile, the weight ratio of O element (28.61 wt%) on the surface of the reacted Si-mZVI^{bm} was higher than that of the reacted mZVI^{bm} (10.32 wt%). The iron oxide species of

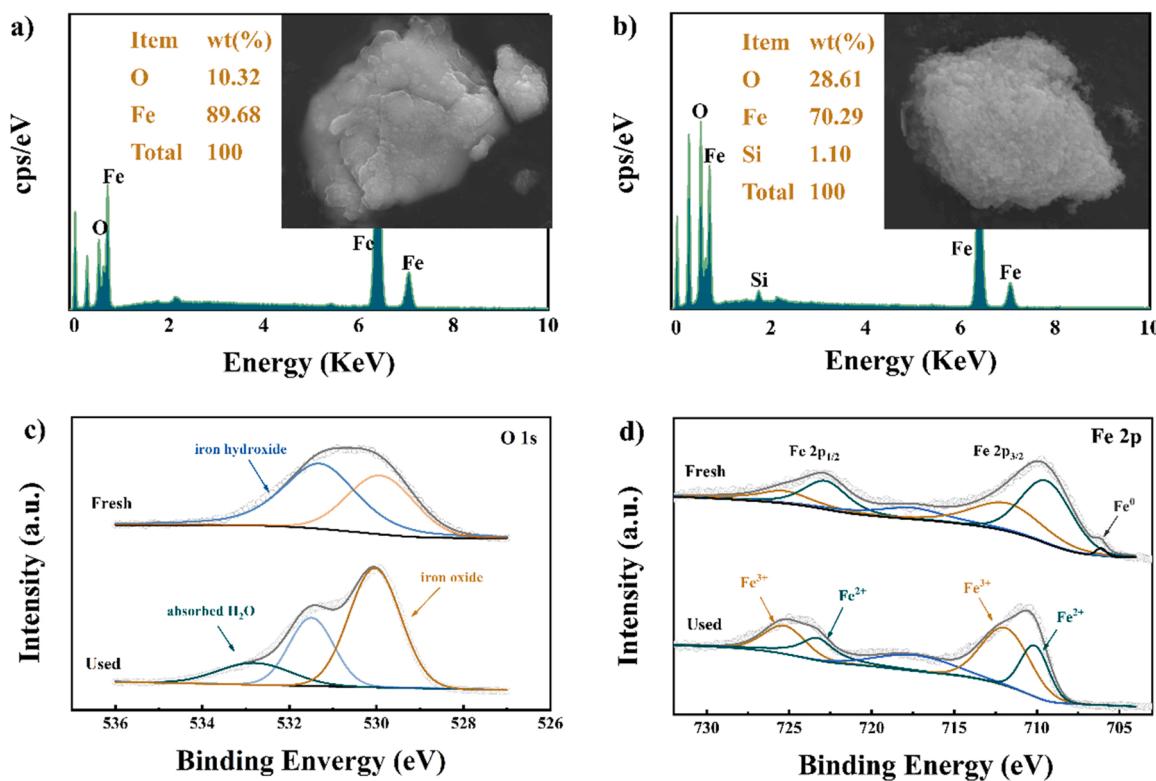


Fig. 6. SEM-EDX spectrum and morphology (inset) of reacted mZVI^{bm} (a) and Si-mZVI^{bm} (b) in the PDS activation process. XPS spectra of fresh and reacted Si-mZVI^{bm} particles in Si-mZVI^{bm}/PDS system (c) O 1s and (d) Fe 2p.

the reacted Si-mZVI^{bm} sample was further examined using XRD and Raman (Fig. S14(a) and (b)). The XRD diffraction peak of Fe⁰ disappeared and the characteristic signals of iron oxide (Fe₂O₃, Fe₃O₄) and iron oxyhydroxide (FeOOH) appeared, indicating that the corrosion of Si-mZVI^{bm} was more rigorous than that of mZVI^{bm}. Raman spectroscopy confirmed that the iron corrosion products of Si-mZVI^{bm} after the persulfate-activating reaction primarily comprised Fe₂O₃ and γ-FeOOH with a small amount of Fe₃O₄. These results confirm that silicification accelerated the corrosion of ZVI in the presence of PDS.

XPS analysis was used to elucidate the surface chemical composition of the reacted mZVI^{bm} and Si-mZVI^{bm} samples for comparison. The broad peak of O 1 s was fitted by three peaks at the binding energy of 532.8, 531.3, and 530.0 eV, and were assigned to adsorbed H₂O, iron hydroxide, and iron oxide, respectively (Fig. 6(c)). The relative total content of iron oxide and adsorbed H₂O of the used Si-mZVI^{bm} particle were higher than before, demonstrating that iron oxide species were generated and the Si-mZVI^{bm} surface was strongly hydroxylated. The peaks at 725.3, 711.8, 723.3, 709.1, and 706.1 eV are assigned to Fe³⁺ 2p_{3/2}, Fe³⁺ 2p_{1/2}, Fe²⁺ 2p_{3/2} Fe²⁺ 2p_{1/2}, and Fe⁰ for Fe 2p, respectively (Fig. 6(d)). The characteristic Fe⁰ peak of the used Si-mZVI^{bm} particle disappeared, and the proportion of Fe²⁺ decreased from 80.4% to 33.0%, confirming that Fe⁰ and Fe²⁺ were oxidized in the catalytic reaction to produce iron oxides. Furthermore, high-resolution XPS depth profiles analyse (Fig. S15) indicated that the Fe⁰ peak appeared in the reacted mZVI^{bm} sample with an increasing etch depth, whereas the Fe⁰ signal was not observed in the Si-mZVI^{bm} sample, confirming that the iron core of Si-mZVI^{bm} was more severely consumed. With an increasing etching time, the Fe²⁺/Fe_{total} molar ratio of the reacted Si-mZVI^{bm} was maintained above 65%, which was significantly higher than that of the reacted mZVI^{bm}, further demonstrating the more efficient redox cycles of Fe³⁺/Fe²⁺ in the Si-mZVI^{bm}/PDS system.

Based on the total ion chromatograms and the mass spectrum acquired by HPLC-MS (Fig. S16), eight intermediates were deduced and their structural formulations and charge masses are depicted in Table S2.

Fig. S17 shows the possible pathway of SMT degradation based on the results. SMT firstly undergoes hydroxylation of the aniline ring by Fe(VI) and electrophilic addition aromatic ring by •OH, forming hydroxyl-sulfamethazine (*m/z* 295 and 311) [39,52]. Thereafter, aromatic intermediates (*m/z* 226, 191 and 132) from the cleavage of the N-S bond of the SMT molecule following the SO₄²⁻ and Fe(IV) attack are formed [53]. Meanwhile, some products (*m/z* 200, 263 and 245) could generate by a Smiles-type rearrangement followed by SO₂ extrusion [52–54]. These results again indicated that Fe(IV) and radicals were generated in the Si-mZVI^{bm}/PDS system and contributed to the degradation of SMT.

3.5. Effect of key factors on the performance of Si-mZVI^{bm}/PDS

The degradation of SMT by the Si-mZVI^{bm}/PDS system showed a strong dependence on the initial pH value. Acidic and neutral pH conditions (pH 3.5–7.5) are more conducive to SMT degradation (Fig. S18). The highest *k*_{obs} of the Si-mZVI^{bm}/PDS system was observed at pH 3.5 (0.128 min⁻¹), which gradually decreased to 0.0012 min⁻¹ when the pH increased to 11.5 (Fig. 7(a)). This higher degradation rate at a lower pH value was mainly due to the acidic condition that favors the formation of Fe²⁺ to catalyse the PDS activation to the generated reactive species (Eqs. 2–5). As the solution pH increased, the Fe²⁺ release began to decrease and the precipitation of aqueous Fe²⁺ and Fe³⁺ further limited the availability of Fe²⁺ [55,56]. The SO₄²⁻ was transformed to •OH through the reaction with H₂O or OH⁻ (Eqs. 13–14), while •OH at an alkaline pH had a lower redox potential [57]. Additionally, the oxidation power of aqueous Fe(IV) species decreased with an increasing pH [33], resulting in a lower SMT degradation efficiency.



The effect of PDS and Si-mZVI^{bm} as the main oxidant and catalyst for SMT degradation was investigated. As shown in Fig. 7(b), the

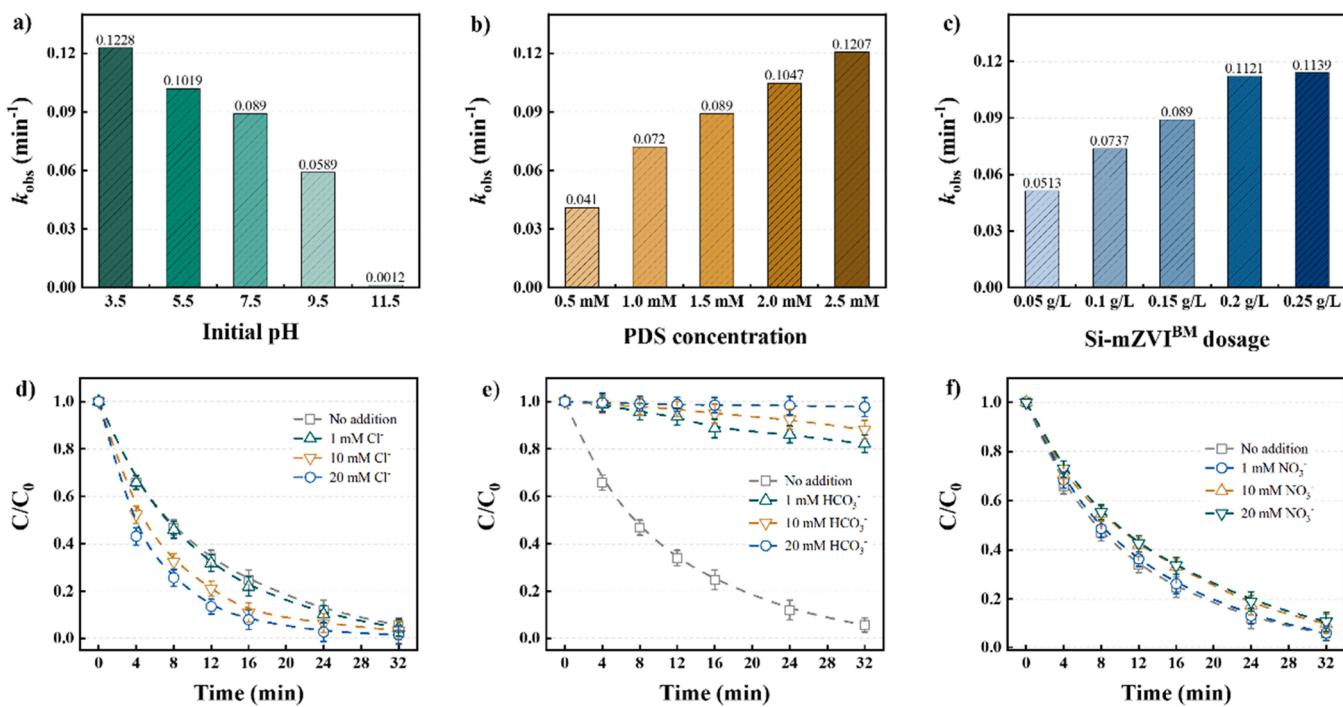
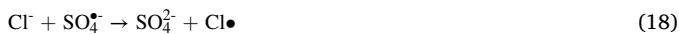


Fig. 7. The corresponding kinetic constants of the Si-mZVI^{bm}/PDS system under (a) different initial pH; (b) different PDS concentration; (c) different Si-mZVI^{bm} dosage. Effect of inorganic ions (d) Cl⁻, (e) HCO₃⁻ and (f) NO₃⁻ on the SMT removal. Experimental conditions: 10 mg/L SMT, 0.15 g/L Si-mZVI^{bm} (Si/Fe = 0.04), 1.5 mM PDS and initial pH 7.5.

degradation rate increased considerably from 0.041 to 0.1207 min^{-1} when the PDS concentration was increased from 0.5 to 2.5 mM, because a higher PDS dosage facilitates the generation of reactive species [58], thus increasing SMT degradation. Fig. 7(c) shows the effects of different Si-mZVI^{bm} dosages on the degradation of SMT by Si-mZVI^{bm}/PDS. Increasing the Si-mZVI^{bm} dosage from 0.05 to 0.2 g/L, increased k_{obs} from 0.0513 to 0.1121 min^{-1} . Notably, when the Si-mZVI^{bm} dosage increased from 0.2 to 0.25 g/L, the SMT degradation improved only slightly. This phenomenon can be attributed to the highly reactive Si-mZVI^{bm}, which releases excess iron that could scavenge reactive intermediates (Eqs. 15–16) [11], and rapidly generate sulfate radical re-combinations (Eq. 17) [37].



Several inorganic anions widely exist in water environments and often interfere with catalytic reactions. Thus, the influence of different concentrations (1, 10, and 20 mM) of chloride (Cl⁻), bicarbonate (HCO₃⁻), and nitrate (NO₃⁻) on SMT degradation in the Si-mZVI^{bm}/PDS system was examined. As shown in Fig. 7(d), the SMT degradation efficiencies improved with an increase in the Cl⁻ concentration. Generally, Cl⁻ can break the iron oxide layer and accelerate the pitting corrosion of

ZVI to promote the release of Fe²⁺ [59]. Moreover, Cl⁻ can react with radicals to form sub-chlorinated radicals (Eqs. 18–20), thus promoting SMT degradation. Fig. 7(e) shows that the presence of HCO₃⁻ has an evident inhibitory impact on the degradation of SMT, which can be attributed to its scavenging effect on radicals (Eqs. 21–22), because the formed HCO₃⁻ is less active than SO₄^{•-} and •OH [60]. Additionally, the increase in pH caused by HCO₃⁻ adversely effected the degradation of SMT. NO₃⁻ had a relatively small effect on the SMT degradation (Fig. 7(f)), and a high concentration of NO₃⁻ could react with radicals to generate secondary free radicals, such as NO₃[•] (Eqs. 23–24), which has difficulty in removing SMT due to its weak oxidation capacity [2]. Overall, inorganic anions influence the order of the degradation degree of SMT as follows: HCO₃⁻ > Cl⁻ > NO₃⁻.

4. Conclusions

An efficient PDS activator (Si-mZVI^{bm}) was synthesized through mechanical ball milling using mZVI and sodium disilicate as raw materials, and the degradation efficiency of SMT activated by Si-mZVI^{bm} under various conditions was clarified. Mechanical silicification effectively promoted the degradation rate of SMT in the Si-mZVI^{bm}/PDS system, as compared to unmodified mZVI. An increased in Si/Fe molar ratio from 1% to 8% resulted in an increase in the degradation rate. Fe(IV), •OH, and SO₄^{•-} were efficiently generated by PDS activation with Si-mZVI^{bm}, which resulted in the hydroxylation, N-S bond cleavage, and rearrangement degradation of SMT. The silicification treatment of mZVI accelerated the electron transfer rate, iron dissolution, and iron cycles, resulting in the continuous production of SO₄^{•-}, •OH, and Fe(IV). The degradation of SMT was enhanced with an increase in the PDS (0.5–2.5 mM), and Si-mZVI^{bm} dosage (0.05–0.25 g/L), while it negatively relied on initial pH (3.5–11.5). The presence of inorganic ions (HCO₃⁻ > Cl⁻ > NO₃⁻) significantly impacted the Si-mZVI^{bm}/PDS degradation of SMT. We believe that this study will facilitate the understanding of the effects of silicate modification on the catalytic reaction of iron-based persulfate processes, thereby providing high-efficiency ZVI-based technologies for water remediation.

CRediT authorship contribution statement

Minda Yu: Methodology, Validation, Investigation, Data curation, Writing – original draft, Funding acquisition. **Xuhui Mao:** Resource, Writing – review & editing Formal analysis. **Xiaosong He:** Investigation, Writing – review & editing. **Mingxia Zheng:** Validation, Methodology. **Xu Zhang:** Investigation, Methodology. **Jing Su:** Resource, Formal analysis. **Beidou Xi:** Supervision.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at [doi:10.1016/j.apcatb.2022.121418](https://doi.org/10.1016/j.apcatb.2022.121418).

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